

## ROD HEADING

- Cheaper than welding a washer in place
- 5/8 max wire diameter. 3/4 is possible in some instances
- Head diameter max 2.5 x material diameter. Some exception may apply
- F dim max 6.0" longer possible in certain applications
- Drill hole to be on center +/- .005 and radial location +/- 2° if needed
- There may be very small tool marks behind the head that are adherent to the process
- Wire diameters .5" < dimension # will be +/- .06" and B +/- .02

