

NAIL HEADING

- Head diameter max 2x the material diameter. Some exceptions may apply.
- C to be on center to B $\pm .03$. The larger C the more off-center it may be. There are ways to control this but at an added cost.
- There may be very small tool marks behind the nail head that are adherent to the process
- Wire diameter $.5 < \text{dimension C}$ will need to be $\pm .06$ and dimension D $\pm .02$

